

Polypropylene (PP) Capacitors for Pulse Applications with Double-Sided Metallized Electrodes and Schoopage Contacts PCM 7.5 mm to 52.5 mm

Special Features

- Pulse duty construction
- Self-healing
- Very low dissipation factor
- Negative capacitance change versus temperature
- According to RoHS 2011/65/EU

Typical Applications

For pulse applications e.g.

- Switch mode power supplies
- TV and monitor sets
- Lighting
- Audio/video equipment

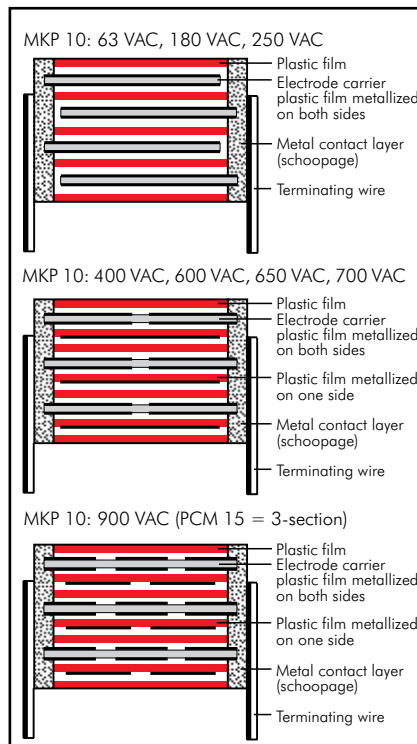
Construction

Dielectric: Polypropylene (PP) film

Capacitor electrodes:

Double-sided metallized plastic film

Internal construction:



Encapsulation:

Solvent-resistant, flame-retardant plastic case with epoxy resin seal, UL 94 V-0

Terminations: Tinned wire.

Marking: Colour: Red.

Marking: Black. Epoxy resin seal: Red

Electrical Data

Capacitance range:

1000 pF to 47 μ F (E12-values on request)

Rated voltages: 100 VDC, 250 VDC, 400 VDC, 630 VDC, 1000 VDC, 1600 VDC, 2000 VDC, 2500 VDC, 3000 VDC

Capacitance tolerances:

$\pm 20\%$, $\pm 10\%$, $\pm 5\%$

Operating temperature range:

-55° C to $+100^{\circ}$ C

Insulation resistance at $+20^{\circ}$ C:

$C \leq 0.33 \mu\text{F}$: $\geq 1 \times 10^5 \text{ M}\Omega$

(mean value: $5 \times 10^5 \text{ M}\Omega$)

$C > 0.33 \mu\text{F}$: $\geq 30000 \text{ sec} (\text{M}\Omega \times \mu\text{F})$

(mean value: 100 000 sec)

Measuring voltage: 100 V/1 min.

Test voltage: 2 sec.

L	$\leq 2000 \text{ VDC}$	2500 VDC	$\geq 3000 \text{ VDC}$
< 41.5	1.6 U_r	1.4 U_r	1.2 U_r
41.5	1.4 U_r	1.4 U_r	1.2 U_r
57	1.2 U_r	1.2 U_r	1.2 U_r

Climatic test category:

55/100/56 in accordance with IEC

Dielectric absorption: 0.05 %

Voltage derating:

A voltage derating factor of 1.35 % per K must be applied from $+85^{\circ}$ C for DC voltages and from $+75^{\circ}$ C for AC voltages.

Reliability:

Operational life > 300 000 hours

Failure rate < 1 fit ($0.5 \times U_r$ and 40° C)

Specific dissipation:

Box size* WxHxL in mm	Specific dissipation in Watts per K above the ambient temperature
35 x 50 x 57	0.132
45 x 55 x 57	0.164
45 x 65 x 57	0.184

* other box sizes see page 10.

Dissipation factors at $+20^{\circ}$ C: $\tan \delta$

at f	$C \leq 0.1 \mu\text{F}$	$0.1 \mu\text{F} < C \leq 1.0 \mu\text{F}$	$C > 1.0 \mu\text{F}$
1 kHz	$\leq 3 \times 10^{-4}$	$\leq 3 \times 10^{-4}$	$\leq 3 \times 10^{-4}$
10 kHz	$\leq 4 \times 10^{-4}$	$\leq 6 \times 10^{-4}$	-
100 kHz	$\leq 15 \times 10^{-4}$	-	-

Maximum pulse rise time for pulses equal to the rated voltage

Capacitance pF/ μF	max. pulse rise time V/ μsec at $T_A < 40^{\circ}$ C									
	100 VDC	250 VDC	400 VDC	630 VDC	1000 VDC	1600 VDC	2000 VDC	2500 VDC	3000 VDC	
1000 ... 2200	1000	1800	1800	1800	2800	5400	9000	11000	-	-
3300 ... 6800	900	1200	1200	1200	2800	5400	9000	11000	-	-
0.01 ... 0.022	700	1100	1200	1800	2100	3000	3400	11000	3400	-
0.033 ... 0.068	400	800	900	1800	2100	2100	2100	-	2100	-
0.1 ... 0.22	200	500	500	900	1400	1400	1400	-	1400	-
0.33 ... 0.68	100	300	400	700	900	900	900	-	900	-
1.0 ... 2.2	70	200	200	400	400	500	320	-	400	-
3.3 ... 4.7	50	80	100	150	180	250	-	-	-	-
6.8 ... 15	35	50	70	130	-	-	-	-	-	-
22 ... 47	25	35	35	-	-	-	-	-	-	-

Mechanical Tests

Pull test on pins:

$d \leq 0.8 \phi$: 10 N in direction of pins

$d > 0.8 \phi$: 20 N in direction of pins

according to IEC 60068-2-21

Vibration: 6 hours at 10...2000 Hz and 0.75 mm displacement amplitude or 10 g in accordance with IEC 60068-2-6

Low air density: 1 kPa = 10 mbar in accordance with IEC 60068-2-13

Bump test: 4000 bumps at 390 m/sec² in accordance with IEC 60068-2-29

Packing

Available taped and reeled up to and including case size 15 x 26 x 31.5 / PCM 27.5 mm.

Detailed taping information and graphs at the end of the catalogue.

For further details and graphs please refer to Technical Information.

Continuation

General Data

Capacitance	100 VDC/63 VAC*					250 VDC/180 VAC*				
	W	H	L	PCM**	Part number	W	H	L	PCM**	Part number
1000 pF	4	9	10	7.5	MKP1D011002C	4	9	10	7.5	MKP1F011002C
1500 "	4	9	10	7.5	MKP1D011502C	4	9	10	7.5	MKP1F011502C
2200 "	4	9	10	7.5	MKP1D012202C	4	9	10	7.5	MKP1F012202C
3300 "	4	9	10	7.5	MKP1D013302C	4	9	10	7.5	MKP1F013302C
4700 "	4	9	10	7.5	MKP1D014702C	4	9	10	7.5	MKP1F014702C
6800 "	4	9	10	7.5	MKP1D016802C	4	9	10	7.5	MKP1F016802C
0.01 µF	4	9	10	7.5	MKP1D021002C	4	9	10	7.5	MKP1F021002C
0.015 "	4	9	10	7.5	MKP1D021502C	4	9	10	7.5	MKP1F021502C
0.022 "	4	9	10	7.5	MKP1D022202C	4	9	10	7.5	MKP1F022202C
0.033 "	5	10.5	10.3	7.5	MKP1D023302E	5	10.5	10.3	7.5	MKP1F023302E
0.047 "	4	9	13	10	MKP1D023303C	4	9	13	10	MKP1F023303C
0.068 "	5	10.5	10.3	7.5	MKP1D024702E	5	10.5	10.3	7.5	MKP1F024702E
	4	9	13	10	MKP1D024703C	4	9	13	10	MKP1F024703C
	5	11	13	10	MKP1D026803F	5	11	13	10	MKP1F026803F
						5	11	18	15	MKP1F026804B
0.1 µF	6	12	13	10	MKP1D031003G	6	12	13	10	MKP1F031003G
0.15 "	6	12.5	18	15	MKP1D031504C	6	12.5	18	15	MKP1F031504C
0.22 "	7	14	18	15	MKP1D032204D	7	14	18	15	MKP1F032204D
0.33 "	8	15	18	15	MKP1D033304F	8	15	18	15	MKP1F033304F
0.47 "	9	16	18	15	MKP1D034704J	9	16	18	15	MKP1F034704J
0.68 "	7	16.5	26.5	22.5	MKP1D034705D	7	16.5	26.5	22.5	MKP1F034705D
	8.5	18.5	26.5	22.5	MKP1D036805F	8.5	18.5	26.5	22.5	MKP1F036805F
						9	19	31.5	27.5	MKP1F036806A
1.0 µF	10.5	19	26.5	22.5	MKP1D041005G	11	21	26.5	22.5	MKP1F041005I
1.5 "	11	21	31.5	27.5	MKP1D041506B	11	21	31.5	27.5	MKP1F041006B
2.2 "	13	24	31.5	27.5	MKP1D042206D	13	24	31.5	27.5	MKP1F041506D
3.3 "	17	29	31.5	27.5	MKP1D043306G	13	24	41.5	37.5	MKP1F041507C
4.7 "	20	39.5	31.5	27.5	MKP1D044706J	15	26	31.5	27.5	MKP1F042206F
6.8 "	17	29	41.5	37.5	MKP1D044707E	13	24	41.5	37.5	MKP1F042207C
	19	32	41.5	37.5	MKP1D046807F	17	34.5	31.5	27.5	MKP1F043306I
10 µF	20	39.5	41.5	37.5	MKP1D051007G	17	29	41.5	37.5	MKP1F043307E
15 "	24	45.5	41.5	37.5	MKP1D051507H	20	39.5	31.5	27.5	MKP1F044706J
	31	46	41.5	37.5	MKP1D051507I	19	32	41.5	37.5	MKP1F044707F
	35	50	41.5	37.5	MKP1D052207J	20	39.5	41.5	37.5	MKP1F046807G
	40	55	41.5	37.5	MKP1D053307K	24	45.5	41.5	37.5	MKP1F051007H
	35	50	57	52.5	MKP1D053309F	35	50	41.5	37.5	MKP1F051507J
	45	65	57	52.5	MKP1D054709J	35	50	57	52.5	MKP1F051509F
						45	65	57	52.5	MKP1F052209F
										MKP1F053309J

* AC voltage: $f \leq 1000 \text{ Hz}$; $1.4 \times U_{\text{rms}} + \text{UDC} \leq U_r$

■ New values

** PCM = Printed circuit module = pin spacing

Dims. in mm.

Ionisation inception level in isolated cases may be lower than admissible rated AC voltage.

Rights reserved to amend design data without prior notification.

Part number completion:

Version code:	2-pin	= 00
	4-pin	= D4
Tolerance:	20 %	= M
	10 %	= K
	5 %	= J
Packing:	bulk	= S
Pin length:	6-2	= SD
Taped version see page 128.		



Continuation

General Data

Capacitance	400 VDC/250 VAC*					630 VDC/400 VAC*				
	W	H	L	PCM**	Part number	W	H	L	PCM**	Part number
1000 pF	4	9	10	7.5	MKP1G011002C	4	9	10	7.5*	MKP1J011002C
1500 "	4	9	10	7.5	MKP1G011502C	4	9	10	7.5*	MKP1J011502C
2200 "	4	9	10	7.5	MKP1G012202C	4	9	10	7.5*	MKP1J012202C
3300 "	4	9	10	7.5	MKP1G013302C	4	9	10	7.5*	MKP1J013302C
4700 "	4	9	10	7.5	MKP1G014702C	4	9	10	7.5*	MKP1J014702C
6800 "	4	9	10	7.5	MKP1G016802C	4	9	10	7.5*	MKP1J016802C
						4	9	13	10	MKP1J016803C
0.01 µF	4	9	10	7.5	MKP1G021002C	5	10.5	10.3	7.5*	MKP1J021002E
	4	9	13	10	MKP1G021003C	4	9	13	10	MKP1J021003C
0.015 "	5	10.5	10.3	7.5	MKP1G021502E	5	11	13	10	MKP1J021503F
	4	9	13	10	MKP1G021503C	5	11	18	15	MKP1J021504B
0.022 "	5	10.5	10.3	7.5	MKP1G022202E	5	11	13	10	MKP1J022203F
	4	9	13	10	MKP1G022203C	5	11	18	15	MKP1J022204B
0.033 "	5.7	12.5	10.3	7.5	MKP1G023302F	6	12	13	10	MKP1J023303G
	5	11	13	10	MKP1G023303F	5	11	18	15	MKP1J023304B
0.047 "	6	12	13	10	MKP1G024703G	6	12.5	18	15	MKP1J024704C
	5	11	18	15	MKP1G024704B	6	15	26.5	22.5	MKP1J024705B
0.068 "	6	12.5	18	15	MKP1G026804C	7	14	18	15	MKP1J026804D
	6	15	26.5	22.5	MKP1G026805B	6	15	26.5	22.5	MKP1J026805B
0.1 µF	7	14	18	15	MKP1G031004D	9	16	18	15	MKP1J031004J
	6	15	26.5	22.5	MKP1G031005B	7	16.5	26.5	22.5	MKP1J031005D
0.15 "	8	15	18	15	MKP1G031504F	8.5	18.5	26.5	22.5	MKP1J031505F
	6	15	26.5	22.5	MKP1G031505B	9	19	31.5	27.5	MKP1J031506A
0.22 "	9	16	18	15	MKP1G032204J	8.5	18.5	26.5	22.5	MKP1J032205F
	7	16.5	26.5	22.5	MKP1G032205D	9	19	31.5	27.5	MKP1J032206A
0.33 "	8.5	18.5	26.5	22.5	MKP1G033305F	11	21	26.5	22.5	MKP1J033305I
	9	19	31.5	27.5	MKP1G033306A	11	21	31.5	27.5	MKP1J033306B
0.47 "	10.5	19	26.5	22.5	MKP1G034705G	11	21	31.5	27.5	MKP1J034706B
	9	19	31.5	27.5	MKP1G034706A					
0.68 "	11	21	26.5	22.5	MKP1G036805I	15	26	31.5	27.5	MKP1J036806F
	11	21	31.5	27.5	MKP1G036806B	13	24	41.5	37.5	MKP1J036807C
1.0 µF	13	24	31.5	27.5	MKP1G041006D	17	29	31.5	27.5	MKP1J041006G
	13	24	41.5	37.5	MKP1G041007C	15	26	41.5	37.5	MKP1J041007D
1.5 "	17	29	31.5	27.5	MKP1G041506G	20	39.5	31.5	27.5	MKP1J041506J
	13	24	41.5	37.5	MKP1G041507C	19	32	41.5	37.5	MKP1J041507F
2.2 "	20	39.5	31.5	27.5	MKP1G042206J	20	39.5	41.5	37.5	MKP1J042207G
	17	29	41.5	37.5	MKP1G042207E					
3.3 "	20	39.5	41.5	37.5	MKP1G043307G	24	45.5	41.5	37.5	MKP1J043307H
4.7 "	20	39.5	41.5	37.5	MKP1G044707G	35	50	41.5	37.5	MKP1J044707J
6.8 "	24	45.5	41.5	37.5	MKP1G046807H	40	55	41.5	37.5	MKP1J046807K
						35	50	57	52.5	MKP1J046809F
10 µF	35	50	41.5	37.5	MKP1G051007J	45	55	57	52.5	MKP1J051009H
	35	50	57	52.5	MKP1G051009F					
15 "	40	55	41.5	37.5	MKP1G051507K					
	35	50	57	52.5	MKP1G051509F					
22 "	45	65	57	52.5	MKP1G052209J					

* AC voltage: $f \leq 1000 \text{ Hz}$; $1.4 \times U_{\text{rms}} + U_{\text{DC}} \leq U_r$

■ New values

** PCM = Printed circuit module = pin spacing

* Admissible AC voltage 280 VAC max..

Dims. in mm.

Ionisation inception level in isolated cases may be lower than admissible rated AC voltage.

Rights reserved to amend design data without prior notification.

Part number completion:

Version code:	2-pin	= 00
	4-pin	= D4
Tolerance:	20 %	= M
	10 %	= K
	5 %	= J
Packing:	bulk	= S
Pin length:	6-2	= SD

Taped version see page 128.

Continuation

General Data

Capacitance	1000 VDC/600 VAC*					1600 VDC/650 VAC*				
	W	H	L	PCM**	Part number	W	H	L	PCM**	Part number
1000 pF	4	9	10	7.5	MKP1O111002C_____	4	9	13	10	MKP1T011003C_____
	4	9	13	10	MKP1O111003C_____					
1500 "	4	9	10	7.5	MKP1O111502C_____	4	9	13	10	MKP1T011503C_____
	4	9	13	10	MKP1O111503C_____					
2200 "	4	9	10	7.5	MKP1O112202C_____	4	9	13	10	MKP1T012203C_____
	4	9	13	10	MKP1O112203C_____					
3300 "	4	9	10	7.5	MKP1O113302C_____	4	9	13	10	MKP1T013303C_____
	4	9	13	10	MKP1O113303C_____					
4700 "	4.5	9.5	10.3	7.5	MKP1O114702D_____	5	11	13	10	MKP1T014703F_____
	4	9	13	10	MKP1O114703C_____					
6800 "	5.7	12.5	10.3	7.5	MKP1O116802F_____	6	12	13	10	MKP1T016803G_____
	5	11	13	10	MKP1O116803F_____					
0.01 µF	5	11	13	10	MKP1O121003F_____	5	11	18	15	MKP1T021004B_____
	5	11	18	15	MKP1O121004B_____					
0.015 "	6	12	13	10	MKP1O121503G_____	6	12.5	18	15	MKP1T021504C_____
	5	11	18	15	MKP1O121504B_____					
0.022 "	6	12.5	18	15	MKP1O122204C_____	7	14	18	15	MKP1T022204D_____
	6	15	26.5	22.5	MKP1O122205B_____					
0.033 "	7	14	18	15	MKP1O123304D_____	8	15	18	15	MKP1T023304F_____
	6	15	26.5	22.5	MKP1O123305B_____					
0.047 "	8	15	18	15	MKP1O124704F_____	7	16.5	26.5	22.5	MKP1T024705D_____
	6	15	26.5	22.5	MKP1O124705B_____					
0.068 "	6	15	26.5	22.5	MKP1O126805D_____	9	19	31.5	27.5	MKP1T026806A_____
	7	16.5	26.5	22.5	MKP1O126805D_____					
0.1 µF	8.5	18.5	26.5	22.5	MKP1O131005F_____	11	21	26.5	22.5	MKP1T031005I_____
	11	21	31.5	27.5	MKP1O131006B_____					
0.15 "	11	21	26.5	22.5	MKP1O131505I_____	13	24	31.5	27.5	MKP1T031506D_____
	11	21	31.5	27.5	MKP1O131506B_____					
0.22 "	11	21	31.5	27.5	MKP1O132206B_____	15	26	31.5	27.5	MKP1T032206F_____
0.33 "	15	26	31.5	27.5	MKP1O133306F_____	13	24	41.5	37.5	MKP1T032207C_____
0.47 "	17	29	31.5	27.5	MKP1O134706G_____	17	34.5	31.5	27.5	MKP1T033306I_____
	13	24	41.5	37.5	MKP1O133307C_____					
0.68 "	20	39.5	31.5	27.5	MKP1O136806J_____	17	29	41.5	37.5	MKP1T033307E_____
	13	24	41.5	37.5	MKP1O134707C_____					
1.0 µF	20	39.5	31.5	27.5	MKP1O136806J_____	20	39.5	31.5	27.5	MKP1T034706J_____
	17	29	41.5	37.5	MKP1O136807E_____					
1.5 "	24	45.5	41.5	37.5	MKP1O141007G_____	19	32	41.5	37.5	MKP1T034707F_____
	24	45.5	41.5	37.5	MKP1O141507H_____					
2.2 "	31	46	41.5	37.5	MKP1O142207I_____	20	39.5	41.5	37.5	MKP1T036807G_____
3.3 "	40	55	41.5	37.5	MKP1O143307K_____	24	45.5	41.5	37.5	MKP1T041007H_____
	35	50	57	52.5	MKP1O143309F_____					
4.7 "	45	55	57	52.5	MKP1O144709H_____	31	46	41.5	37.5	MKP1T041507I_____

* AC voltage: $f \leq 1000 \text{ Hz}$; $1.4 \times U_{\text{rms}} + U_{\text{DC}} \leq U_r$

 New values

** PCM = Printed circuit module = pin spacing

Dims. in mm.

Ionisation inception level in isolated cases may be lower than admissible rated AC voltage.

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Part number completion:

Version code:	2-pin = 00
	4-pin = D4
Tolerance:	20 % = M
	10 % = K
	5 % = J
Packing:	bulk = S
Pin length:	6-2 = SD
Taped version see page 128.	

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Continuation

General Data

Capacitance	2000 VDC/700 VAC*					2500 VDC/900 VAC*				
	W	H	L	PCM**	Part number	W	H	L	PCM**	Part number
1000 pF	4	9	13	10	MKP1U011003C_____	5	11	18	15	MKP1V011004B_____
						6	15	26.5	22.5	MKP1V011005B_____
1500 "	4	9	13	10	MKP1U011503C_____	5	11	18	15	MKP1V011504B_____
						6	15	26.5	22.5	MKP1V011505B_____
2200 "	5	11	13	10	MKP1U012203F_____	5	11	18	15	MKP1V012204B_____
						6	15	26.5	22.5	MKP1V012205B_____
3300 "	5	11	18	15	MKP1U013304B_____	5	11	18	15	MKP1V013304B_____
						6	15	26.5	22.5	MKP1V013305B_____
4700 "	5	11	18	15	MKP1U014704B_____	6	12.5	18	15	MKP1V014704C_____
						6	15	26.5	22.5	MKP1V014705B_____
6800 "	6	12.5	18	15	MKP1U016804C_____	7	14	18	15	MKP1V016804D_____
						6	15	26.5	22.5	MKP1U016805B_____
0.01 µF	7	14	18	15	MKP1U021004D_____	8.5	18.5	26.5	22.5	MKP1V021005F_____
0.015 "	8	15	18	15	MKP1U021504F_____	10.5	19	26.5	22.5	MKP1V021505G_____
0.022 "	9	16	18	15	MKP1U022204J_____	11	21	26.5	22.5	MKP1V022205I_____
0.033 "	8.5	18.5	26.5	22.5	MKP1U023305F_____					
0.047 "	10.5	19	26.5	22.5	MKP1U024705G_____					
0.068 "	11	21	26.5	22.5	MKP1U026805I_____					
0.1 µF	13	24	31.5	27.5	MKP1U031006D_____					
0.15 "	15	26	31.5	27.5	MKP1U031506F_____					
0.22 "	17	34.5	31.5	27.5	MKP1U032206I_____					
0.33 "	19	32	41.5	37.5	MKP1U033307F_____					
0.47 "	20	39.5	41.5	37.5	MKP1U034707G_____					
0.68 "	24	45.5	41.5	37.5	MKP1U036807H_____					
1.0 µF	35	50	41.5	37.5	MKP1U041007J_____					
1.5 "	40	55	41.5	37.5	MKP1U041507K_____					
2.2 "	45	55	57	52.5	MKP1U042209H_____					

* AC voltage: $f \leq 1000 \text{ Hz}$; $1.4 \times U_{\text{rms}} + \text{UDC} \leq U_r$

New values

** PCM = Printed circuit module = pin spacing

Dims. in mm.

Ionisation inception level in isolated cases may be lower than admissible rated AC voltage.

Part number completion:

Version code:	2-pin	= 00
	4-pin	= D4
Tolerance:	20 %	= M
	10 %	= K
	5 %	= J
Packing:	bulk	= S
Pin length:	6-2	= SD

Taped version see page 128.

Rights reserved to amend design data without prior notification.

Continuation page 61

Continuation

General Data

Capacitance	3000 VDC/700 VAC*				Part number
	W	H	L	PCM**	
0.01 μF	6	15	26.5	22.5	MKP1W021005B
0.015 "	7	16.5	26.5	22.5	MKP1W021505D
0.022 "	8.5	18.5	26.5	22.5	MKP1W022205F
0.033 "	11	21	26.5	22.5	MKP1W023305I
	9	19	31.5	27.5	MKP1W023306A
0.047 "	11	21	31.5	27.5	MKP1W024706B
0.068 "	13	24	31.5	27.5	MKP1W026806D
0.1 μF	15	26	31.5	27.5	MKP1W031006F
	13	24	41.5	37.5	MKP1W031007C
0.15 "	17	34.5	31.5	27.5	MKP1W031506I
	15	26	41.5	37.5	MKP1W031507D
0.22 "	19	32	41.5	37.5	MKP1W032207F
0.33 "	24	45.5	41.5	37.5	MKP1W033307H
0.47 "	31	46	41.5	37.5	MKP1W034707J
0.68 "	35	50	41.5	37.5	MKP1W036807L
1.0 μF	40	55	41.5	37.5	MKP1W041007K
	35	50	57	52.5	MKP1W041009F
1.5 "	45	55	57	52.5	MKP1W041509H

* AC voltage: $f \leq 1000 \text{ Hz}$; $1.4 \times U_{\text{rms}} + \text{UDC} \leq U_r$

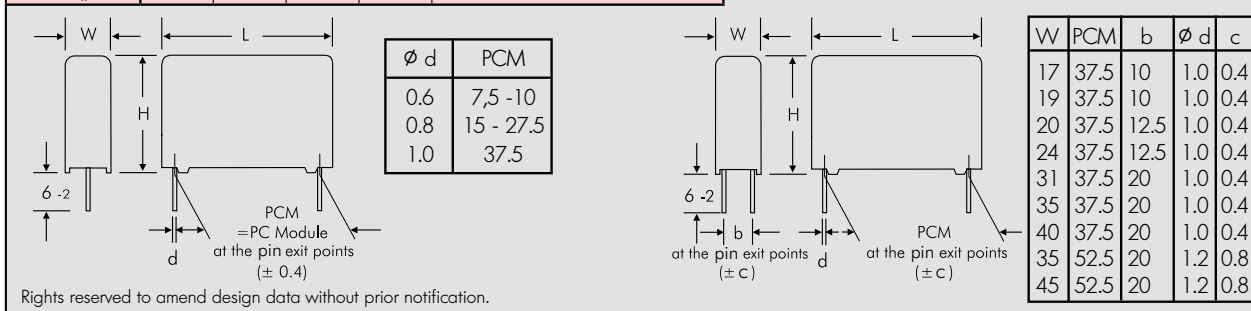
■ New range

** PCM = Printed circuit module = pin spacing

Dims. in mm.

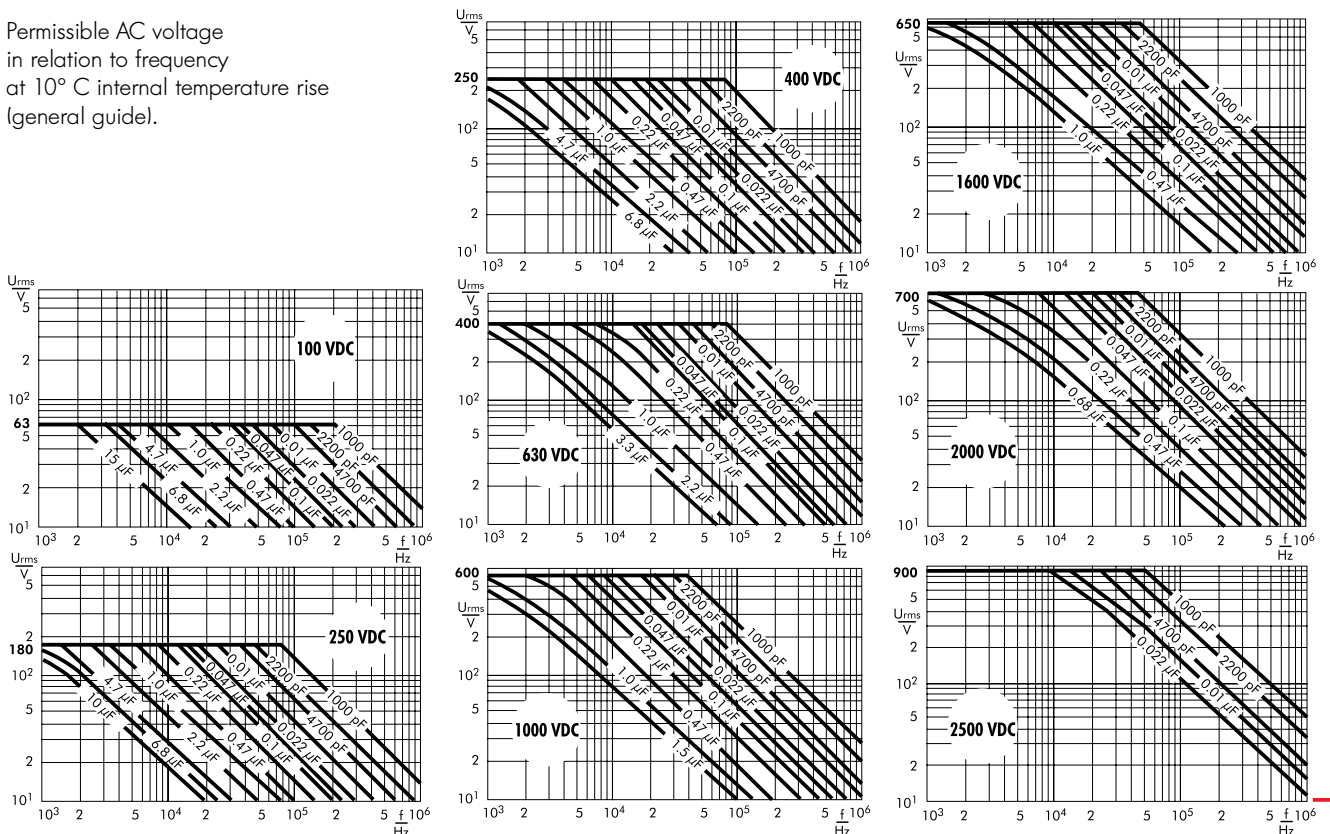
Ionisation inception level in isolated cases may be lower than admissible rated AC voltage.

Part number completion:	
Version code:	2-pin = 00
	4-pin = D4
Tolerance:	20 % = M
	10 % = K
	5 % = J
Packing:	bulk = S
Pin length:	6-2 = SD
Taped version see page 128.	



Rights reserved to amend design data without prior notification.

Permissible AC voltage in relation to frequency at 10° C internal temperature rise (general guide).



Recommendation for Processing and Application of Through-Hole Capacitors

Soldering Process

Internal temperature of the capacitor must be kept as follows:

Polyester: preheating: $T_{max.} \leq 125^{\circ}C$
soldering: $T_{max.} \leq 135^{\circ}C$

Polypropylene: preheating: $T_{max.} \leq 100^{\circ}C$
soldering: $T_{max.} \leq 110^{\circ}C$

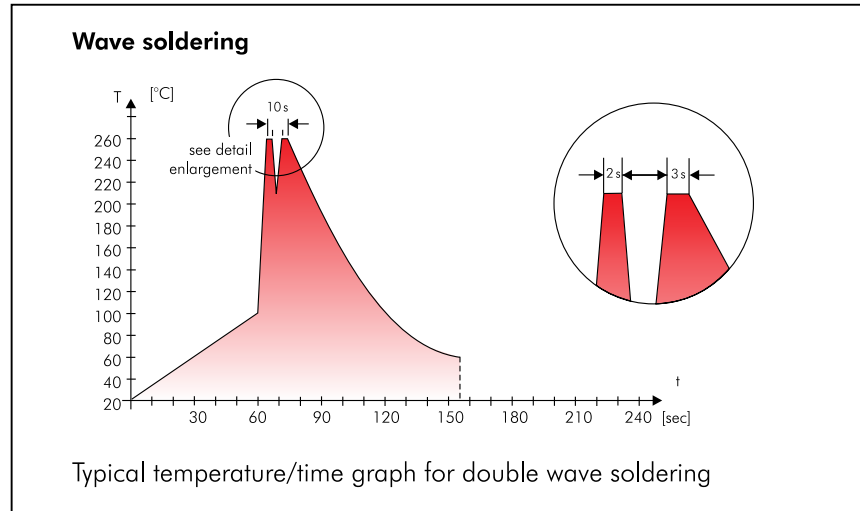
Single wave soldering

Soldering bath temperature: $T < 260^{\circ}C$
Dwell time: $t < 5 \text{ sec}$

Double wave soldering

Soldering bath temperature: $T < 260^{\circ}C$
Dwell time: $\Sigma t < 5 \text{ sec}$

Due to different soldering processes and heat requirements the graphs are to be regarded as a recommendation only.



WIMA Quality and Environmental Philosophy

ISO 9001:2008 Certification

ISO 9001:2008 is an international basic standard of quality assurance systems for all branches of industry. The approval according to ISO 9001:2008 of our factories by the VDE inspectorate certifies that organisation, equipment and monitoring of quality assurance in our factories correspond to internationally recognized standards.

WIMA WPCS

The WIMA Process Control System (WPCS) is a quality surveillance and optimization system developed by WIMA. WPCS is a major part of the quality-oriented WIMA production. Points of application of WPCS during production process:

- incoming material inspection
- metallization
- film inspection
- schoopage
- pre-healing
- pin attachment
- cast resin preparation/encapsulation
- 100% final inspection
- AQL check

WIMA Environmental Policy

All WIMA capacitors, irrespective of whether through-hole devices or SMD, are made of environmentally friendly materials. Neither during manufacture nor in the product itself any toxic substances are used, e.g.

- Lead
- PCB
- CFC
- Hydrocarbon chloride
- Chromium 6+
- PBB/PBDE
- Arsenic
- Cadmium
- Mercury
- etc.

We merely use pure, recyclable materials for packing our components, such as:

- carton
- cardboard
- adhesive tape made of paper
- polystyrene

We almost completely refrain from using packing materials such as:

- foamed polystyrene (Styropor®)
- adhesive tapes made of plastic
- metal clips

RoHS Compliance

According to the RoHS Directive 2011/65/EU certain hazardous substances like e.g. lead, cadmium, mercury must not be used any longer in electronic equipment as of July 1st, 2006. For the sake of the environment WIMA has refrained from using such substances since years already.



WIMA Kondensatoren sind bleifrei konform RoHS 2011/65/EU

WIMA capacitors are lead free in accordance with RoHS 2011/65/EU

Tape for lead-free WIMA capacitors

DIN EN ISO 14001:2004

WIMA's environmental management has been established in accordance with the guidelines of DIN EN ISO 14001:2004 to optimize the production processes with regard to energy and resources.

Typical Dimensions for Taping Configuration

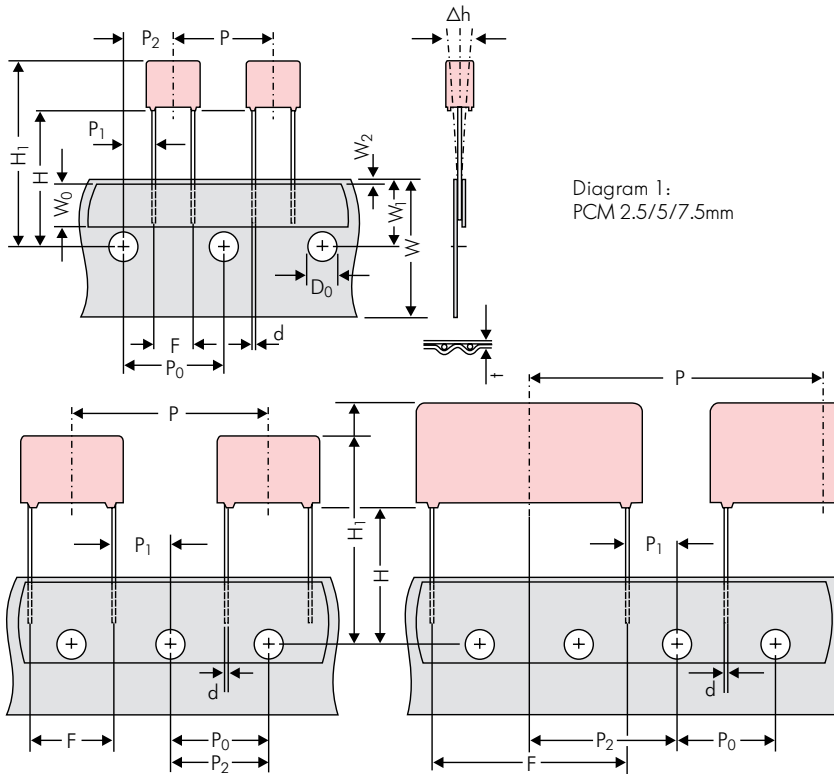


Diagram 2: PCM 10/15 mm

Diagram 3: PCM 22.5 and 27.5*mm

*PCM 27.5 tapping possible with two feed holes between components

Designation	Symbol	Dimensions for Radial Taping									
		PCM 2.5 tapping	PCM 5 tapping	PCM 7.5 tapping	PCM 10 tapping*	PCM 15 tapping*	PCM 22.5 tapping	PCM 27.5 tapping			
Carrier tape width	W	18.0 ±0.5	18.0 ±0.5	18.0 ±0.5	18.0 ±0.5	18.0 ±0.5	18.0 ±0.5	18.0 ±0.5			
Hold-down tape width	W ₀	6.0 for hot-sealing adhesive tape	6.0 for hot-sealing adhesive tape	12.0 for hot-sealing adhesive tape	12.0 for hot-sealing adhesive tape	12.0 for hot-sealing adhesive tape	12.0 for hot-sealing adhesive tape	12.0 for hot-sealing adhesive tape			
Hole position	W ₁	9.0 ±0.5	9.0 ±0.5	9.0 ±0.5	9.0 ±0.5	9.0 ±0.5	9.0 ±0.5	9.0 ±0.5			
Hold-down tape position	W ₂	0.5 to 3.0 max.	0.5 to 3.0 max.	0.5 to 3.0 max.	0.5 to 3.0 max.	0.5 to 3.0 max.	0.5 to 3.0 max.	0.5 to 3.0 max.			
Feed hole diameter	D ₀	4.0 ±0.2	4.0 ±0.2	4.0 ±0.2	4.0 ±0.2	4.0 ±0.2	4.0 ±0.2	4.0 ±0.2			
Pitch of component	P	12.7 ±1.0	12.7 ±1.0	12.7 ±1.0	25.4 ±1.0	25.4 ±1.0	38.1 ±1.5	38.1 ±1.5 or 50.8 ±1.5			
Feed hole pitch	P ₀	12.7 ±0.3 cumulative pitch error max. 1.0 mm/20 pitch	12.7 ±0.3 cumulative pitch error max. 1.0 mm/20 pitch	12.7 ±0.3 cumulative pitch error max. 1.0 mm/20 pitch	12.7 ±0.3 cumulative pitch error max. 1.0 mm/20 pitch	12.7 ±0.3 cumulative pitch error max. 1.0 mm/20 pitch	12.7 ±0.3 cumulative pitch error max. 1.0 mm/20 pitch	12.7 ±0.3 cumulative pitch error max. 1.0 mm/20 pitch			
Feed hole centre to pin	P ₁	5.1 ±0.5	3.85 ±0.7	2.6 ±0.7	7.7 ±0.7	5.2 ±0.7	7.8 ±0.7	5.3 ±0.7			
Hole centre to component centre	P ₂	6.35 ±1.3	6.35 ±1.3	6.35 ±1.3	12.7 ±1.3	12.7 ±1.3	19.05 ±1.3	19.05 ±1.3			
Feed hole centre to bottom edge of the component	H	16.5 ±0.3 18.5 ±0.5	16.5 ±0.3 18.5 ±0.5	16.5 ±0.5 18.5 ±0.5	16.5 ±0.5 18.5 ±0.5	16.5 ±0.5 18.5 ±0.5	16.5 ±0.5 18.5 ±0.5	16.5 ±0.5 18.5 ±0.5			
Feed hole centre to top edge of the component	H ₁	H+H _{component} < H ₁ 32.25 max.	H+H _{component} < H ₁ 32.25 max.	H+H _{component} < H ₁ 24.5 to 31.5	H+H _{component} < H ₁ 25.0 to 31.5	H+H _{component} < H ₁ 26.0 to 37.0	H+H _{component} < H ₁ 30.0 to 43.0	H+H _{component} < H ₁ 35.0 to 45.0			
Pin spacing at upper edge of carrier tape	F	2.5 ±0.5	5.0 ^{+0.8} _{-0.2}	7.5 ±0.8	10.0 ±0.8	15 ±0.8	22.5 ±0.8	27.5 ±0.8			
Pin diameter	d	0.4 ±0.05	0.5 ±0.05	0.5 ±0.05 or 0.6 ^{+0.06} _{-0.05}	0.5 ±0.05 or 0.6 ^{+0.06} _{-0.05}	0.8 ^{+0.08} _{-0.05}	0.8 ^{+0.08} _{-0.05}	0.8 ^{+0.08} _{-0.05}			
Component alignment	Δh	± 2.0 max.	± 2.0 max.	± 3.0 max.	± 3.0 max.	± 3.0 max.	± 3.0 max.	± 3.0 max.			
Total tape thickness	t	0.7 ±0.2	0.7 ±0.2	0.7 ±0.2	0.7 ±0.2	0.7 ±0.2	0.7 ±0.2	0.7 ±0.2			
Package (see also page 129)	ROLL/AMMO				AMMO						
	REEL	φ 360 max. φ 30 ±1	B 52 ±2 58 ±2	depending on comp. dimensions		REEL	φ 360 max. φ 30 ±1	B 52 ±2 58 ±2 or 66 ±2	REEL	φ 500 max. φ 25 ±1	B 60 ±2 68 ±2
Unit	see details page 130.										

Dims in mm.

* Diameter of pins see General Data.

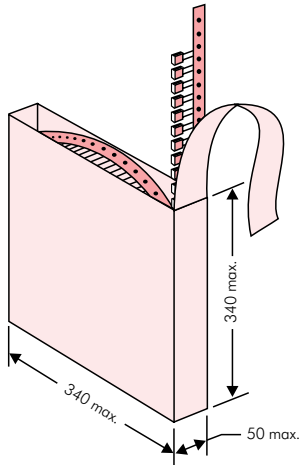
* PCM 10 and PCM 15 can be crimped to PCM 7.5.

Position of components according to PCM 7.5 (sketch 1). P₀ = 12.7 or 15.0 is possible

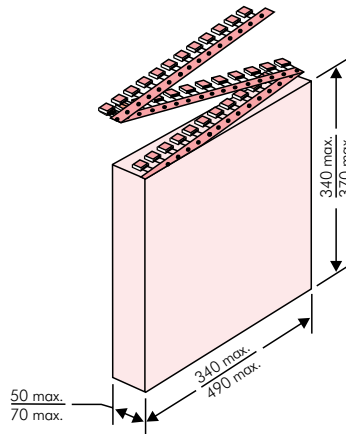
Please clarify customer-specific deviations with the manufacturer.

Types of Tape Packaging of Capacitors for Automatic Radial Insertion

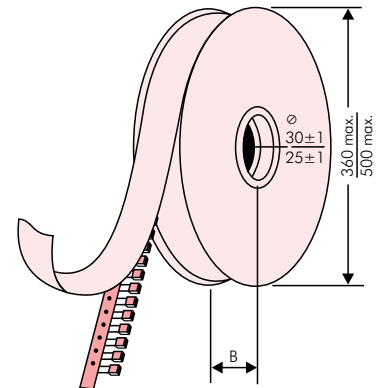
■ ROLL Packaging



■ AMMO Packaging



■ REEL Packaging



BAR CODE (Labelling)

Labelling of package units in plain text and with alphanumerical Bar Code

Scanner decoding of

- WIMA supplier number
- Customer's P/O number
- Customer's part number
- WIMA confirmation number
- WIMA part number
- Lot number
- Date code
- Quantity

In addition part description of

- article
- capacitance value
- rated voltage
- dimensions
- capacitance tolerance
- packing

as well as gross weight and customer's name are indicated in plain text.

WIMA Best Capacitors Made in Germany		Werk Unna	
Supplier-ID: 123456789	RoHS 2011/65/EC	Date Code: 08.10.10	
Purchase Order No. (P/O): Bestellung xyz		Quantity: 5.000	
Customer Part No.: KUNDETEILENUMMER		Customer No.: 0000100002	
		Gross Weight [g]: 1870	
WIMA Confirmation No.: 0001004053000100	WIMA Part No.: MKS2C034701C00K89D		
Handling Unit: MKS 2	QTY: 5.000	COO: DE	
	MKS 2 0.47 µF 63 VDC 3.5x8.5x7.2 RMS		
1000067326	Standard 10% Loss - Standard	Drahte 6-2	Week 03/2011
	Vorlage Debitor Inland		

BARCODE „Code 39“



Packing Quantities for Capacitors with Radial Pins in PCM 2.5 mm to 22.5 mm

PCM	Size				bulk	pcs. per packing unit								
						ROLL		REEL				AMMO		
	W	H	L	Codes		S	H16.5	H18.5	ø 360	ø 500	340 × 340	490 × 370		
					N	O	F	I	H	J	A	C	B	D
2.5 mm	2.5	7	4.6	0B	5000		2200	2500				2800		
	3	7.5	4.6	0C	5000		2000	2300				2300		
	3.8	8.5	4.6	0D	5000		1500	1800				1800		
	4.6	9	4.6	0E	5000		1200	1500				1500		
	5.5	10	4.6	0F	5000		900	1200				1200		
5 mm	2.5	6.5	7.2	1A	5000		2200	2500				2800		
	3	7.5	7.2	1B	5000		2000	2300				2300		
	3.5	8.5	7.2	1C	5000		1600	2000				2000		
	4.5	6	7.2	1D	6000		1300	1500				1500		
	4.5	9.5	7.2	1E	4000		1300	1500				1500		
	5	10	7.2	1F	3500		1100	1400				1400		
	5.5	7	7.2	1G	4000		1000	1200				1200		
	5.5	11.5	7.2	1H	2500		1000	1200				1200		
	6.5	8	7.2	1I	2500		800	1000				1000		
	7.2	8.5	7.2	1J	2500		700	1000				1000		
	7.2	13	7.2	1K	2000		700	950				1000		
	8.5	10	7.2	1L	2000		600	800				800		
	8.5	14	7.2	1M	1500		600	800				800		
11	16	7.2	1N	1000		500	600				400			
7.5 mm	2.5	7	10	2A	5000			2500	4400		2500			
	3	8.5	10	2B	5000			2200	4300		2300		4150	
	4	9	10	2C	4000			1700	3200		1700		3100	
	4.5	9.5	10.3	2D	3500			1500	2900		1400		2800	
	5	10.5	10.3	2E	3000			1300	2500		1300			
	5.7	12.5	10.3	2F	2000			1000	2200		1100			
	7.2	12.5	10.3	2G	1500			900	1800		1000			
10 mm	3	9	13	3A	3000			1100	2200				1900	
	4	8.5	13.5	FA	3000			900	1600				1450	
	4	9	13	3C	3000			900	1600				1450	
	4	9.5	13	3D	3000			900	1600				1400	
	5	10	13.5	FB	2000			700	1300				1200	
	5	11	13	3F	3000			700	1300				1200	
	6	12	13	3G	2400			550	1100				1000	
	6	12.5	13	3H	2400			550	1100				1000	
8	12	13	3I	2000			400	800				740		
15 mm	5	11	18	4B	2400			600	1200				1150	
	5	13	19	FC	1000			600	1200				1200	
	6	12.5	18	4C	2000			500	1000				1000	
	6	14	19	FD	1000			500	1000				1000	
	7	14	18	4D	1600			450	900				850	
	7	15	19	FE	1000			450	900				850	
	8	15	18	4F	1200			400	800				740	
	8	17	19	FF	500			400	800				740	
	9	14	18	4H	1200			350	700				650	
	9	16	18	4J	900			350	700				650	
	10	18	19	FG	500			300	650				590	
11	14	18	4M	1000			300	600				540		
22.5 mm	5	14	26.5	5A	1200				800				770	
	6	15	26.5	5B	1000				700				640	
	7	16.5	26.5	5D	760				600				550	
	8	20	28	FH	500				500				480	
	8.5	18.5	26.5	5F	500				480				450	
	10	22	28	FI	540*				420				380	
	10.5	19	26.5	5G	680*				400				360	
	10.5	20.5	26.5	5H	680*				400				360	
	11	21	26.5	5I	680*				380				350	
	12	24	28	FJ	450*				350				310	

* TPS (Tray-Packing-System). Plate versions may have different packing units. Samples and pre-production needs on request.

■ Moulded versions.

Rights reserved to amend design data without prior notification.



Packing Quantities for Capacitors with Radial Pins in PCM 27.5 mm to 52.5 mm

PCM	Size				bulk	pcs. per packing unit									
						ROLL		REEL				AMMO			
	W	H	L	Codes		S	N	O	ø 360		ø 500		340 × 340		490 × 370
								H16.5	H18.5	H16.5	H18.5	H16.5	H18.5	H16.5	H18.5
								F	I	H	J	A	C	B	D
27.5 mm	9	19	31.5	6A	640*	–	–	–	–	460/340*	–	–	–	–	420
	11	21	31.5	6B	544*	–	–	–	–	380/280*	–	–	–	–	350
	13	24	31.5	6D	448*	–	–	–	–	300	–	–	–	–	290
	13	25	33	6K	336*	–	–	–	–	–	–	–	–	–	–
	15	26	31.5	6F	384*	–	–	–	–	270	–	–	–	–	250
	15	26	33	6L	288*	–	–	–	–	–	–	–	–	–	–
	17	29	31.5	6G	176*	–	–	–	–	–	–	–	–	–	–
	17	34.5	31.5	6I	176*	–	–	–	–	–	–	–	–	–	–
	20	32	33	6M	216*	–	–	–	–	–	–	–	–	–	–
	20	39.5	31.5	6J	144*	–	–	–	–	–	–	–	–	–	–
37.5 mm	9	19	41.5	7A	480*	–	–	–	–	–	–	–	–	–	–
	11	22	41.5	7B	408*	–	–	–	–	–	–	–	–	–	–
	13	24	41.5	7C	252*	–	–	–	–	–	–	–	–	–	–
	15	26	41.5	7D	144*	–	–	–	–	–	–	–	–	–	–
	17	29	41.5	7E	132*	–	–	–	–	–	–	–	–	–	–
	19	32	41.5	7F	108*	–	–	–	–	–	–	–	–	–	–
	20	39.5	41.5	7G	108*	–	–	–	–	–	–	–	–	–	–
	24	45.5	41.5	7H	84*	–	–	–	–	–	–	–	–	–	–
	31	46	41.5	7I	72*	–	–	–	–	–	–	–	–	–	–
	35	50	41.5	7J	35*	–	–	–	–	–	–	–	–	–	–
40	55	41.5	7K	28*	–	–	–	–	–	–	–	–	–	–	
48.5 mm	19	31	56	8D	50*	–	–	–	–	–	–	–	–	–	–
	23	34	56	8E	72*	–	–	–	–	–	–	–	–	–	–
	27	37.5	56	8H	60*	–	–	–	–	–	–	–	–	–	–
	33	48	56	8J	48*	–	–	–	–	–	–	–	–	–	–
	37	54	56	8L	25*	–	–	–	–	–	–	–	–	–	–
52.5 mm	35	50	57	9F	25*	–	–	–	–	–	–	–	–	–	–
	45	55	57	9H	20*	–	–	–	–	–	–	–	–	–	–
	45	65	57	9J	20*	–	–	–	–	–	–	–	–	–	–

* for 2-inch transport pitches.

* TPS (Tray-Packing-System). Plate versions may have different packing units. Samples and pre-production needs on request.

■ Moulded versions. Rights reserved to amend design data without prior notification.



WIMA Part Number System

A WIMA part number consists of 18 digits and is composed as follows:

- Field 1 - 4: Type description
- Field 5 - 6: Rated voltage
- Field 7 - 10: Capacitance
- Field 11 - 12: Size and PCM
- Field 13 - 14: Version code (e.g. Snubber versions)
- Field 15: Capacitance tolerance
- Field 16: Packing
- Field 17 - 18: Pin length (untaped)

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
M	K	S	2	C	0	2	1	0	0	1	A	0	0	M	S	S	D
MKS 2				63 VDC		0.01 µF			2.5x6.5x7.2		-		20%	bulk	6-2		

<p>Type description:</p> <p>SMD-PET = SMDT SMD-PPS = SMDI FKP 02 = FKP0 MKS 02 = MKS0 FKS 2 = FKS2 FKP 2 = FKP2 MKS 2 = MKS2 MKS 2 = MKP2 FKS 3 = FKS3 FKP 3 = FKP3 MKS 4 = MKS4 MKP 4 = MKP4 MKP 10 = MKP1 FKP 4 = FKP4 FKP 1 = FKP1 MKP-X2 = MKX2 MKP-X2 R = MKXR MKP-Y2 = MKY2 MP 3-X2 = MPX2 MP 3-X1 = MPX1 MP 3-Y2 = MPY2 MP 3R-Y2 = MPRY Snubber MKP = SNMP Snubber FKP = SNFP GTO MKP = GTOM DC-LINK MKP 3 = DCP3 DC-LINK MKP 4 = DCP4 DC-LINK MKP 4S = DCPS DC-LINK MKP 5 = DCP5 DC-LINK MKP 6 = DCP6 DC-LINK HC = DCH_ DC-LINK HY = DCHY</p>	<p>Rated voltage:</p> <p>50 VDC = B0 63 VDC = C0 100 VDC = D0 250 VDC = F0 400 VDC = G0 450 VDC = H0 600 VDC = I0 630 VDC = J0 700 VDC = K0 800 VDC = L0 850 VDC = M0 900 VDC = N0 1000 VDC = O1 1100 VDC = P0 1200 VDC = Q0 1250 VDC = R0 1500 VDC = S0 1600 VDC = T0 2000 VDC = U0 2500 VDC = V0 3000 VDC = W0 4000 VDC = X0 6000 VDC = Y0 250 VAC = 0W 275 VAC = 1W 300 VAC = 2W 400 VAC = 3W 440 VAC = 4W 500 VAC = 5W ...</p>	<p>Capacitance:</p> <p>22 pF = 0022 47 pF = 0047 100 pF = 0100 150 pF = 0150 220 pF = 0220 330 pF = 0330 470 pF = 0470 680 pF = 0680 1000 pF = 1100 1500 pF = 1150 2200 pF = 1220 3300 pF = 1330 4700 pF = 1470 6800 pF = 1680 0.01 µF = 2100 0.022 µF = 2220 0.047 µF = 2470 0.1 µF = 3100 0.22 µF = 3220 0.47 µF = 3470 1 µF = 4100 2.2 µF = 4220 4.7 µF = 4470 10 µF = 5100 22 µF = 5220 47 µF = 5470 100 µF = 6100 220 µF = 6220 1000 µF = 7100 ...</p>	<p>Size:</p> <p>4.8x3.3x3 Size 1812 = KA 4.8x3.3x4 Size 1812 = KB 5.7x5.1x3.5 Size 2220 = QA 5.7x5.1x4.5 Size 2220 = QB 7.2x6.1x3 Size 2824 = TA 7.2x6.1x5 Size 2824 = TB 10.2x7.6x5 Size 4030 = VA 12.7x10.2x6 Size 5040 = XA 15.3x13.7x7 Size 6054 = YA 2.5x7x4.6 PCM 2.5 = 0B 3x7.5x4.6 PCM 2.5 = 0C 2.5x6.5x7.2 PCM 5 = 1A 3x7.5x7.2 PCM 5 = 1B 2.5x7x10 PCM 7.5 = 2A 3x8.5x10 PCM 7.5 = 2B 3x9x13 PCM 10 = 3A 4x9x13 PCM 10 = 3C 5x11x18 PCM 15 = 4B 6x12.5x18 PCM 15 = 4C 5x14x26.5 PCM 22.5 = 5A 6x15x26.5 PCM 22.5 = 5B 9x19x31.5 PCM 27.5 = 6A 11x21x31.5 PCM 27.5 = 6B 9x19x41.5 PCM 37.5 = 7A 11x22x41.5 PCM 37.5 = 7B 94x49x182 DCH_ = H0 94x77x182 DCH_ = H1 ...</p> <p>Version code:</p> <p>Standard = 00 Version A1 = 1A Version A1.1.1 = 1B Version A2 = 2A ...</p>	<p>Tolerance:</p> <p>±20% = M ±10% = K ±5% = J ±2.5% = H ±1% = E ...</p> <p>Packing:</p> <p>AMMO H16.5 340x340 = A AMMO H16.5 490x370 = B AMMO H18.5 340x340 = C AMMO H18.5 490x370 = D REEL H16.5 360 = F REEL H16.5 500 = H REEL H18.5 360 = I REEL H18.5 500 = J ROLL H16.5 = N ROLL H18.5 = O BLISTER W12 180 = P BLISTER W12 330 = Q BLISTER W16 330 = R BLISTER W24 330 = T Bulk/TPS Standard = S ...</p> <p>Pin length (untaped)</p> <p>3.5 ±0.5 = C9 6-2 = SD 16 ±1 = P1 ...</p>
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The data on this page is not complete and serves only to explain the part number system. Part number information is listed on the pages of the respective WIMA range.